

Data Sheet

HA250 FLOOR PLATE

Hot-Rolled - Structural Floor Plate

Revision: 31/1/2012

GENERAL DESCRIPTION

Hot Rolled HA250 Floor plate is a structural floor plate with a guaranteed minimum yield strength of 250MPa suitable for simple forming and bending.

APPLICATIONS

- Galvanizing applications
- General fabrication

STANDARDS

- AS/NZS 1594:2002
- AS/NZS 1365:1996

| | 2.8 – 2.9mm | 3.0 – 4.9mm | 4.9 – 10.00mm | 2.8 – 2.9mm | 3.0 – 4.9mm | 4.9 – 10.00mm |
|----------------------|----------------|-------------|---------------|--|-------------|---------------|
| CHEMICAL COMPOSITION | TYPICAL (wt %) | | | EXPECTED MAXIMUM (wt %) ^[1] | | |
| Carbon (C) | 0.05 | 0.08 | 0.17 | 0.20 | 0.20 | 0.520 |
| Silicon (Si) | 0.007 | 0.008 | 0.008 | 0.030 | 0.030 | 0.030 |
| Manganese (Mn) | 0.20 | 0.60 | 0.60 | 1.20 | 1.20 | 1.20 |
| Sulphur (S) | 0.017 | 0.017 | 0.016 | 0.030 | 0.030 | 0.030 |
| Phosphorus (P) | 0.014 | 0.016 | 0.014 | 0.040 | 0.040 | 0.040 |

^[1] Values shown refer to relevant Australian/ New Zealand standard unless tighter internal limits are applied.

| MECHANICAL PROPERTIES | TYPICAL | EXPECTED MINIMUM |
|--|---------|------------------|
| Yield Strength, MPa | 290 | 250 |
| Tensile Strength, MPa | 420 | 350 |
| Elongation, % on L ₀ =200mm | 34 | - |

| STANDARD PLATE SIZES | | |
|----------------------|--------------------------|--|
| THICKNESS (mm) | WIDTH (mm) x LENGTH (mm) | |
| 3.0 | 1220 x 2400 | |
| 4 – 10 | 1220 x 2400 | |
| | 1520 x 3600 | |

| FABRICATING PERFORMANCE 1 = Limited 5 = Excellent | | |
|--|--------|--|
| METHOD | RATING | |
| Bending | 3 | |
| Welding | 5 | |

| DIMENSION CAPABILITIES | | | |
|------------------------|------------|--|--|
| THICKNESS (mm) | WIDTH (mm) | | |
| 2.80 - 3.20 | 730 – 1240 | | |
| 3.21 – 10.00 | 730 - 1540 | | |

These dimensions are a reflection of technical capability to produce. Supply conditions may be subject to dimensional restrictions and is subject to New Zealand Steel Marketing confirmation. Other dimensional combinations may be available by enquiry.

New Zealand Steel Limited





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| AVAILABLE FORMS | | |
|-----------------|-----------------|--|
| DRY | PICKLED & OILED | |
| Mill edge coil | Not available | |
| Coil-plate | Not available | |

